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A Single Feeding System for many different parts

## FlexiBowl® A flexible part feeding system

FlexiBowl® is a **flexible** parts feeder that is compatible with every robot and vision system. Entire families of parts within **1-250 mm** and **1-250 g** can be handled by a single FlexiBowl® replacing a whole set of vibrating bowl feeders. Its lack of dedicated tooling and its **easy-to-use** and **intuitive programming** allows quick and multiple product changeovers inside the same work shift.



### The Benefits of the Circular System

The linear hopper dropping, the feeder separating and the robot picking are performed **simultaneously** in specific sectors of the FlexiBowl® surface. A **quick feeding sequence** is guaranteed.

#### **HOW IT WORKS**

- 0 | Connectivity Digital I/O, TCP/IP, UDP, Ethernet-IP
- 1 | Linear Hopper Drops components and rear emptying
- 2 | Diverter / Blow Unit Diverts components from the ring

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FlexiBowl

- 3 | **NEW** Rotary Disc Custom Discs upon request
- 4 | Flip Unit Separates components
- 5 | Backlight
- 6 | NEW Quick Emptying Automatic Product Changeover
- 7 | **NEW** Quick Release Quick Disc Change
- 8 | Toplight
- 9 | FlexiVision System Sends parts coordinates to the robot. Controls feeder movements and manages the parts flow from the hopper. Parts database manager.

#### INDEPENDENT AND SIMULTANEOUS ACTIVITIES

- A | Dropping
- B | Separating
- C | Picking

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Ethernet

D | Recirculating



## FlexiBowl<sup>®</sup> Five Sizes to meet all your production requirements

#### **A VERSATILE SOLUTION**

FlexiBowl® solution is highly versatile and is able to feed parts with every:

- > Geometry
- > Surface
- > Material

#### **SURFACE OPTIONS**

The Rotary Disc is available in various **colours**, **textures**, **degrees of surface adhesion**.



#### WHY FLEXIBOWL®

- > High Performance
- > 7 Kg Max Payload
- > Reliable and Lean Design
- > Low Maintenance
- > Intuitive Programming
- > Works in **Extreme** Environments
- > Ready to Ship
- Suitable for Tangly and Sticky Parts

#### **OPTIONS**



Quick Emptying for fast product changeovers



**Spike Disc** suitable for cylindrical parts



For **Multiple Parts** feeding



Custom Made upon request

PRODUCT RANGE	Recommended Part size	Recommended Part Weight	Max Payload	Backlight Area	Recommended Linear Hopper	Pick Height	Weight
FlexiBowl® 200	1 <x<10 mm<="" td=""><td>&lt;20 gr</td><td>1 kg</td><td>180x90,5 mm</td><td>1÷5 dm³</td><td>270 mm</td><td>18 kg</td></x<10>	<20 gr	1 kg	180x90,5 mm	1÷5 dm³	270 mm	18 kg
FlexiBowl® 350	1 <x<20 mm<="" td=""><td>&lt;40 gr</td><td>3 kg</td><td>230x111 mm</td><td>5÷10 dm <sup>3</sup></td><td>270 mm</td><td>25 kg</td></x<20>	<40 gr	3 kg	230x111 mm	5÷10 dm <sup>3</sup>	270 mm	25 kg
FlexiBowl® 500	5 <x<50 mm<="" td=""><td>&lt;100 gr</td><td>7 kg</td><td>334x167 mm</td><td>10÷20 dm³</td><td>270 mm</td><td>42 kg</td></x<50>	<100 gr	7 kg	334x167 mm	10÷20 dm³	270 mm	42 kg
FlexiBowl® 650	20 <x<110 mm<="" td=""><td>&lt;170 gr</td><td>7 kg</td><td>404x250 mm</td><td>20÷40 dm<sup>3</sup></td><td>270 mm</td><td>54 kg</td></x<110>	<170 gr	7 kg	404x250 mm	20÷40 dm <sup>3</sup>	270 mm	54 kg
FlexiBowl® 800	60 <x<250 mm<="" td=""><td>&lt;250 gr</td><td>7 kg</td><td>404x325 mm</td><td>20÷40 dm³</td><td>270 mm</td><td>71 kg</td></x<250>	<250 gr	7 kg	404x325 mm	20÷40 dm³	270 mm	71 kg



### **FlexiBowl® Solution:** A turnkey system

The FlexiBowl Solution is the result of our long-standing experience on flexible systems for precision assembly and parts handling, gained in a wide range of industries. A constant cooperation with clients and commitment to R&D, make ARS the ideal partner to meet every production requirement. We are committed to achieve the highest quality and results.

Technical Support

and Feasibility Test

#### **COMPATIBLE WITH A WIDE CHOICE OF ROBOTS**

- > ABB > Denso > Epson > Fanuc > Kuka > Mecademic > Mitsubishi
- >Omron-Adept > Shibaura > Stäubli > TM > UR > Yaskawa

#### **OUR SERVICES**



Preliminary Analysis











HARDWARE

CONTROL SW





ROBOTGRIPPE

Remote Support

FLEXIVISION



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