Shibaura Machine

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erating the industrial robot, read through and completely understand the instruction manuals

■ The contents included in this catalog are subject to change without prior notice to reflect improvements.

VERTICAL ARTICULATED ROBOT

TVL/TV Series

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500

Ship

TV0055-CEC-05

Brings overwhelming competitiveness to your production site

VERTICAL ARTICULATED ROBOT TVL/TV Series

A vertical articulated robot allows flexible and three-dimensional motion similar to that of a human being. Based on advanced technologies cultivated with industrial machinery and plenty of expertise gained through a lot of experience of production sites, Shibaura Machine provides high-quality vertical articulated robots for improvement in customer productivity that attain high-speed capability, complete weight saving, and a lot of functionalities, and realize durability and expandability capable of being applied to a wide range of production environments.

Our articulated robots contribute to process automation, labor-saving, and cost reduction in a wide range of autren en ente the fields including assembly of electronic equipment and inspection/carrying of food and medicinal products.







Application examples of TVL/TV Series

Application examples in our manufacturing sites

Examples of automation in our manufacturing sites using cell production robots







Screw tightening process Sensorless compliance control technologies is utilized in screw tightening.

Examples of injection molding machine systems

Shibaura Machine has accumulated many automation system examples and considerable understanding of corporation between injection molding machines and robots.



Supply of metal nut parts for insert molding



Sprue cutting of a CFRTP molded item



Inserting of a semifinished laminated lens product



Thickness measurement and appearance inspection of a 10.1-inch thin light guide plate



Picking up of a C(G)FRTP hybrid molded item



Print decorating in a decoration system

Low-cost robot with top-class performance Highly cost-effective compact model

Vertical articulated robot TVL Series

The TVL Series robot achieves high productivity in assembling and transfer processes in small spaces, combining top-class performance with low cost for superior cost effectiveness. A variety of options for convenience and the enhancement of workability, plus suitability for a wide range of work environments, are available

World-class performance

(standard cycle time of 0.3 seconds level)

Special features

Tap holes

Tool fixture tap holes are provided at four locations on the arm, upper and lower positions. They are useful for fixing external cabling and peripheral devices.

Alternative installations

Tap holes on the side of the base unit allow for the robot to be installed sideways. This reduces the installation space.





Variety of options

I/O panel options

The I/O panel can be selected from three options. An optional elbow type plug is available on the hand-side connection. Optional





Hand side connector elbow type





IP65 option Dust-proof and drip-proof protection is available.

Compact controller

Controller TSL3100 specifically designed for the vertical articulated robot. For details, refer to page 11.

The Nikkan Kogyo Shimbun "45th Machine Design Award Distinctive Merit Award"





1st arm equipped with a T-groove as standard

The T-groove can be used to place tools, cabling and DIN rails in position.







Robot controller cable options

In addition to the standard cabling at the back, cabling can be routed through the base. This eliminates the need for installation space at the rear, and increases flexibility relating to the application and the space available

Built-in three-way solenoid valve option

The three-way solenoid valve is built in the robot arm.

Cleanroom option (ISO Class 3)







04

World-class performance (standard cycle time of 0.3 seconds level)

TVL500

The Nikkan Kogyo Shimbun "45th Machine Design Award Distinctive Merit Award"



• Arm length 500 mm

- Maximum payload mass 3 kg
- Standard cycle time 0.3 sec level
- IP65 option
- Cleanroom design (optional)
- 3 pcs solenoid valves inside robot arm option

100 C			
Model		TVL500	
Туре		Vertically articulated robot	
Number of controlled axis		6 axes	
	Total length	500 mm	
Arm length	1st arm	260 mm	
g	2nd arm	240 mm	
	Reach	602 mm	
	Axis 1 (J1)	±170°	
	Axis 2 (J2)	-64~+165°	
Working	Axis 3 (J3)	0~+150°	
envelope	Axis 4 (J4)	±190°	
All States	Axis 5 (J5)	±120°	
	Axis 6 (J6)	±360°	
	Axis 1 (J1)	435°/s	
	Axis 2 (J2)	348°/s	
Maximum	Axis 3 (J3)	348°/s	
speed *1	Axis 4 (J4)	422°/s	
	Axis 5 (J5)	422°/s	
	Axis 6 (J6)	696°/s	
	Composite	7.98 m/sec	
Maximum naulaad		3 kg (rated: 1 kg)	
Maximum payload	mass '	(Downward: 5 kg)	
Standard cycle time	e *2	0.3 sec level	
Allowable moment	Axis 4, 5	0.15 kg · m ²	
of inertia *1	Axis 6	0.2 kg · m ²	
Positioning repeatability (X-Y-Z) *3		±0.02 mm (each direction)	
Driving system		AC servo motors	
Hand control signals		4 inputs and 4 outputs	
		(on robot arm HAND I/O panel)	
		8 inputs and 8 outputs	
		(on controller front panel)	
Power supply		1.5 kVA	
Mass		28 kg	
Pohot body	Mass	∠ъ кд	

*1: Acceleration rates are limited depending on motion patterns, payload mass, and offset value. *2: Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio. (Horizontal 300 mm, vertical 25 mm, round-trip, coarse positioning)

- *3: When the environment temperature is constant.
- *4: Color and surface treatment of the robot body may vary slightly for each production batch. This causes no problem with the product quality.

Dealing with a wide range of needs in assembling and transfer processes while realizing high cost effectiveness.

TVL700







		Poin

External view

Specifications

Model			TVL700		
	Туре		Vertically articulated robot		
	Number of controlled axis		6 axes		
	Arm length	Total length	700 mm		
		1st arm	400 mm		
	· ····g···	2nd arm	300 mm		
		Reach	801 mm		
		Axis 1 (J1)	±170°		
		Axis 2 (J2)	-90~+165°		
	Working	Axis 3 (J3)	0~+165°		
	envelope	Axis 4 (J4)	±190°		
		Axis 5 (J5)	±120°		
		Axis 6 (J6)	±360°		
	Maximum	Axis 1 (J1)	295°/s		
		Axis 2 (J2)	270°/s		
		Axis 3 (J3)	295°/s		
	speed *1	Axis 4 (J4)	422°/s		
		Axis 5 (J5)	422°/s		
		Axis 6 (J6)	696°/s		
		Composite	7.71 m/sec		
	Maximum payload mass ^{•1}		4 kg (rated: 1 kg)		
			(Downward: 5 kg)		
	Standard cycle time *2		0.4 sec level		
	Allowable moment Axis 4, 5		0.15 kg · m ²		
	of inertia ⁺¹ Axis 6		0.2 kg · m ²		
	Positioning repeatability (X-Y-Z) *3		±0.03 mm (each direction)		
	Driving system		AC servo motors		
	Hand control signals		4 inputs and 4 outputs		
			(on robot arm HAND I/O panel)		
			8 inputs and 8 outputs		
			(on controller front panel)		
	Power supply		1.5 kVA		
	Robot body	Mass	31 kg		
	Robot bouy	Color *4	White/blue		

*1: Acceleration rates are limited depending on motion patterns, payload mass, and offset value *2: Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio (Horizontal 300 mm, vertical 25 mm, round-trip, coarse positioning)

*3: When the environment temperature is constant.

*4: Color and surface treatment of the robot body may vary slightly for each production batch This causes no problem with the product quality.

Vertical articulated robot TV Series

Excellent rigidity, durability, and expandability. Superior operability with easy-to-use software. Compliance control using no force sensor.



Capable of inserting and achieving compliance actions without force sensor (sensorless compliance control)

Automation of processes that require force control can be realized without force sensors.

What is the sensorless compliance control?

The TV Series robot attains compliance control without using force sensors. Misalignment is absorbed by the flexible hand with the control that can adjust the force. As a result, stable work processes with less temporary stops can be realized.



Examples of work process







loosening horizontal force while pushing vertically with constant insertion force

Smooth insertion is realized by

1 Inserting process

2 Pin hole searching process

Even when a hole position cannot be figured out exactly, the robot can find it by turning the wrist while pushing vertically.

3 Screwing process

Synchronization with the screw feed rate is unnecessary. Stable screwing without sticking or failure of a screw can be performed by screwing while pushing vertically with constant force.

Teach pendant



Suitable for assembling work such as fitting processes due to the flexible hand control.

TV600



• Arm length 572 mm • Maximum payload mass 3 kg Compact and light-weight • User friendly software

External view



[View A: Details of tool flange]

High-performance controller

Controller TS3100 specifically designed for the vertical articulated robot. For details, refer to page 12.



07

Compact and light-weight robot that can be introduced into production facilities with ease.

Specifications

Model		TV600		
Туре		Vertically articulated robot		
Number of controlled axis		6 axes		
1	Total length	572 mm		
Arm length	1st arm	270 mm		
	2nd arm	302 mm		
1.1	Reach	580 mm		
	Axis 1 (J1)	±165°		
	Axis 2 (J2)	±110°		
Working	Axis 3 (J3)	0~+160°		
envelope	Axis 4 (J4)	±160°		
	Axis 5 (J5)	±120°		
	Axis 6 (J6)	±400°		
	Axis 1 (J1)	250°/s		
	Axis 2 (J2)	250°/s		
Movimum	Axis 3 (J3)	250°/s		
speed *1	Axis 4 (J4)	320°/s		
	Axis 5 (J5)	320°/s		
	Axis 6 (J6)	420°/s		
	Composite	5.9 m/sec		
Maximum payload	mass *1	3 kg (rated: 1 kg)		
Standard cycle time *2		0.5 sec level		
Allowable moment	Axis 4, 5	0.02 kg · m ²		
of inertia *1	Axis 6	0.015 kg · m ²		
Positioning repeatability (X-Y-Z) *3		±0.02 mm (each direction)		
Driving system		AC servo motors		
Hand control signa	als	4 inputs and 4 outputs		
Power supply		1.0 kVA		
Robot body	Mass	25 kg		
Robot body	Color *4	White		

1: Acceleration rates are limited depending on motion patterns, payload mass, and offset value. *2: Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio. (Horizontal 300 mm, vertical 25 mm, round-trip, coarse positioning)

*3: When the environment temperature is constant.
*4: Color and surface treatment of the robot body may vary slightly for each production batch. This causes no problem with the product quality.

Plenty of options available for various environments Applicable to a wide range of needs including production lines and assembly processes



Model		TV800	
Туре		Vertically articulated robot	
Number of controlled axis		6 axes	
YA.	Total length	800 mm	
Arm length	1st arm	380 mm	
	2nd arm	420 mm	
2	Reach	892 mm	
(D)	Axis 1 (J1)	±170°	
	Axis 2 (J2)	-100~+150°	
Working	Axis 3 (J3)	-127~+167°	
envelope	Axis 4 (J4)	±190°	
	Axis 5 (J5)	±120°	
1	Axis 6 (J6)	±360°	
	Axis 1 (J1)	237°/s	
	Axis 2 (J2)	240°/s	
Maximum	Axis 3 (J3)	288°/s	
	Axis 4 (J4)	350.5°/s	
	Axis 5 (J5)	484°/s	
	Axis 6 (J6)	576°/s	
	Composite	8.06 m/sec	
Maximum payload mass *1		5 kg (rated: 2 kg)	
Standard cycle tim	e *2	0.4 sec level	
Allowable moment	Axis 4, 5	0.3 kg · m ²	
of inertia *1	Axis 6	0.05 kg · m ²	
Positioning repeatability (X-Y-Z) '3 Driving system Hand control signals		±0.02 mm (each direction)	
		AC servo motors	
		8 inputs and 2 outputs	
		(on robot arm HAND I/O panel)	
		8 inputs and 8 outputs	
		(on controller front panel)	
Power supply		2.5 kVA	
Debethedu	Mass	45 kg	
Robot body	Color *4	White/Light grav	

1: Acceleration rates are limited depending on motion patterns, payload mass, and offset value. *2: Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio. (Horizontal 300 mm, vertical 25 mm, round-trip, coarse positioning)

- *3: When the environment temperature is constant. *4: Color and surface treatment of the robot body may vary slightly for each production batch. This causes no problem with the product quality.



Plenty of options available for various environments. Lightest robot in class.

TV1000/TV1000H



External view





Model	N/A	TV1000	TV1000H	
Туре	17	Vertically an	iculated robot	
Number of controlled axis		6 axes		
1.20	Total length	1,00	0 mm	
Arm length	1st arm	480 mm		
linigat	2nd arm	520 mm		
	Reach	1,090 mm		
	Axis 1 (J1)	±1	70°	
	Axis 2 (J2)	-100~+150°		
Working	Axis 3 (J3)	-127~+167°		
envelope	Axis 4 (J4)	±190°		
	Axis 5 (J5)	±120°		
	Axis 6 (J6)	±360°		
	Axis 1 (J1)	237°/s	237°/s	
	Axis 2 (J2)	240°/s	180°/s	
Maximum	Axis 3 (J3)	288°/s	180°/s	
speed *1	Axis 4 (J4)	350.5°/s	220.7°/s	
	Axis 5 (J5)	484°/s	244.4°/s	
	Axis 6 (J6)	576°/s	576°/s	
	Composite	9.61 m/sec	7.46 m/sec	
Maximum payload mass *1		5 kg (rated: 2 kg)	10 kg (rated: 2 k	
Standard cycle time	e *2	0.6 sec level 0.9 sec level		
Allowable moment	Axis 4, 5	0.3 kg · m²		
of inertia *1	Axis 6	0.05 kg · m ²		
Positioning repeatability (X-Y-Z) *3		±0.03 mm (each direction) ±0.04 mm (each direction)		
Driving system		AC servo motors		
Hand control signals		8 inputs and 2 outputs		
		(on robot arm HAND I/O panel)		
		8 inputs and 8 outputs		
		(on controller front panel)		
Power supply		2.5 kVA		
Robot body	Mass	47 kg		
rtobot bouy	Color *4	White/Light gray		

1: Acceleration rates are limited depending on motion patterns, payload mass, and offset value *2: Continuous operation of standard cycle motion pattern is not possible beyond the effective load ratio (Horizontal 300 mm, vertical 25 mm, round-trip, coarse positioning)

*3: When the environment temperature is constant.
*4: Color and surface treatment of the robot body may vary slightly for each production batch. This causes no problem with the product quality.

Controllers and teach pendants specifically designed for the vertical articulated robot



*1 Ethernet is a registered trademark of XEROX Corp. in the U.S.A. CC-Link is a registered trademark of CC-Link Partner Association. DeviceNet and EtherNet/IP are registered trademarks of ODVA. PROFIBUS and PROFINET are registered trademarks of PROFIBUS User Organization. EtherCAT[®] is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany,

External view



Right-side view

Rear view

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Front view

For TV600

TS3100V2

Controller for vertical articulated robot TV600 with up to six axes simultaneous control.

Teach pendant Optiona For all **TV Series**

TP1000-6ax Standard teach pendant

Teach pendant equipped with graphic operation keys

Specifications

robots

Model	TS3100V2	TS3100	
Number of controlled axes	Maximum 6 axes	Maximum 6 axes	
Motion modes	PTP, CP (Continuous Path; Linear, Circular), Short-Cut	PTP, CP (Continuous Path; Linear, Circular), Short-Cut	
Character connecity	Approx. Total: 12,800 point + 25,600 steps	Approx. Total: 12,800 point + 25,600 steps	
Storage capacity	1 program: 2,000 point + 3,000 steps	1 program: 2,000 point + 3,000 steps	
Number of registerable programs	Maximum 256	Maximum 256	
Programming language	SCOL (similar to BASIC)	SCOL (similar to BASIC)	
Teach pendant (optional)	Teach pendants TP3000 and TP1000-6ax (Program can also be written on PC)	Teach pendants TP3000 and TP1000-6ax (Program can also be written on PC)	
Extended I/O signals	32 inputs / 32 outputs	32 inputs / 32 outputs	
Esternal constitution simula	Input: program selection, start, stop, program reset, etc. (13 signals)	Input: cycle operation mode, start, stop, reset, etc. (13 signals)	
External operation signals	Output: Servo ON, ready for operation, failure, cycle stop, etc. (9 signals)	Output: Servo ON, ready for operation, failure, etc. (9 signals)	
Communication ports	RRS232C: 3 ports, Ethernet*1: 1 port, USB	RS232C: 3 ports, Ethernet*1: 1 port, USB	
Other functions	Interruptive functions, self-diagnosis, I/O control and	Interruptive functions, self-diagnosis, I/O control and	
	communications during motion, coordinate calculations, built-in PLC, etc.	communications during motion, coordinate calculations, built-in PLC, etc.	
Power supply	Single phase AC200 V to 240 V, 50/60 Hz	Single phase AC200 V to 240 V, 50/60 Hz	
Outer dimensions and mass	420(W) x 241(H) x 298(D) [mm], approximately 17 kg (including rubber feet)	420(W) x 241(H) x 298(D) [mm], approximately 17 kg (including rubber feet)	
PC software for	TSAssist: Program editor teaching remote operation etc	TSAssist: Program editor, teaching, remote operation, etc.	
programming support (option)			
Options	I/O extension, I/O cable, Field-network (CC-Link, DeviceNet, PROFIBUS,	I/O extension, I/O cable, Field-network (CC-Link, DeviceNet, PROFIBUS,	
Οριιοπο	EtherNet/IP, EtherCAT, PROFINET)*1, Additional axis, CE compliant*2	EtherNet/IP, EtherCAT, PROFINET)*1, Additional axis, CE compliant*2	

*1 Ethernet is a registered trademark of XEROX Corp. in the U.S.A. CC-Link is a registered trademark of CC-Link Partner Association. DeviceNet and EtherNet/IP are registered trademarks of ODVA. PROFIBUS and PROFINET are registered trademarks of PROFIBUS User Organization. EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany, *2 Category 3 safety circuit unit TS3SFB is necessary for CE compliance. Also, it is necessary to implement safety systems.

External view





For TV Series



High performance controller with up to six axes simultaneous control



TP3000

Various functions to support the operation

Options and functions that maximize the robot performance and PC software for efficient robot system building.

Support for Sample Projects

Shibaura Machine × Pro-face



Robot unit with touch panel

Sample Projects are a collaborative system between Shibaura Machine Co., Ltd. and Digital Electronics Corporation. They enable users to check the status of the robot on the touch panel display device.

[Features and Advantages]

- When an error occurs in the robot, the error information or details can be checked on the Alarm Monitor Screen (see the below figure).
- Additionally, various other screens for functions including Robot I/O Monitor, Current Position Monitor, I/O Time Chart and Connected Device Data Transfer are provided.



The above robot screens can be downloaded from the website of Digital Electronics Corporation free of charge. There is no need to create these screens and they can be used immediately after product purchase.

http://www.pro-face.com/otasuke/download/sample/manufactures.html

- The status of the robot can be checked even by people who cannot operate the teach pendant.
- Because the information about both the robot and the system is displayed on the same display device, troubleshooting is much easier.

*For product information about the touch panel that is compatible with this system, please inquire for details http://www.pro-face.com/otasuke/sample/detail/common/connection_robot_con_ts_e.html

Built-In PLC

The robot controller has a built-in PLC (TCmini).

Input and output signals can be controlled by a ladder program, independent from robot motions.

[Features and Advantages]

- TCmini controls input/output signals of standard I/O, extension I/O and touch-sensitive panel by a ladder program and exchanges data with the robot program
- By changing the ladder program, system I/O signals can be used as standard I/O signals, and system I/O signals can be assigned as expansion I/O signals and field network I/O signals.
- Flexible system design and control of peripheral equipment are possible without the added cost of an outside host PLC.
- Creation, monitoring and debugging of a ladder program are possible with powerful programming support software "TC-WORX" (optional).
- The scan time is 5ms per 1 K-Word (guideline for TSL3100). Connection is possible with various programmable controllers and display units etc.



Main screer

Display device made by Digita

Extension I/O

I/O Extension via Serial

(Maximum 40 Outputs/56

Communication Remote location

Inputs)

(Maximum 400 m)

Ladder programming in

Windows enviro

Touch-Sensitive Operator Panel

Connectivity with Programmable Display Unit



Controller TSL3100

4 Hand Outputs

Robot

4 Hand Inputs

Field Network

Various field network protocols are supported.



Robot Programming Assist Tool









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*1: I:126 and O:126 for CC-Link

POWERFUL ASSISTANCE TO ALL PHASES OF AUTOMATION FACILITIES, FROM PLANNING, INSTALLATION TO ENHANCEMENT

High Performance 3D Simulation

Accurate simulation with interference check, locus display, timer (cycle time measurement), placing simple workpieces and model shapes, loading 3D CAD data, saving 3D simulation to a video file, and multi-angle view.

These functions enable highly-accurate and a high-quality estimation of robot-automation processes. From simple outline simulation to "get the picture" to accurate simulation closer to actual machine implementation, TSAssist powerfully assists all phases of robot-automation system life cycle, from initial "sketch," planning, proposal, designing and installation, to improvement and re-purposing of existing facilities.

Highly Functional Program Editor

Robot language input support (keyword suggestions), Outline display, Split display.

Point data (taught position information) editor with, sort, search, filter functions. And in 3D Editor Mode, robot can be guided by mouse dragging and by clicking on object model surface. No complex position calculation is necessary. With these functions, programming can be done efficiently and with minimum mistakes.

Easy Operation

Easy-to-understand, intuitive screen design, ribbon interface, window-dock function for customize-able operator panels

Beginners will find it easy to understand and can quickly learn robot programing skills. For experienced robot users, TSAssist helps making robot programs efficiently by customization.